



**POLYKEN® 253**  
**Premium Grade Duct Tape**

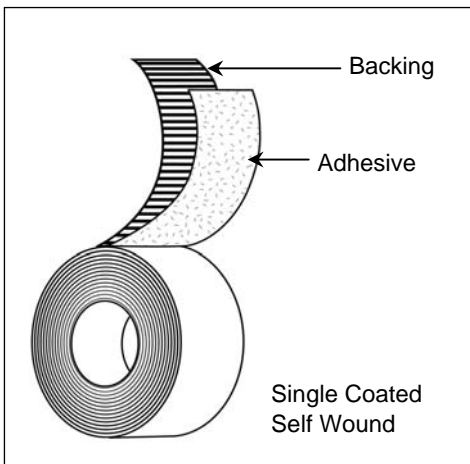
**APPLICATIONS**

- Sealing ducts.
- Sealing flexduct connections.
- Sealing seams in insulation material.
- Sealing seams in condensation and vapor barriers.
- General purpose repair and packaging.

**FEATURES & BENEFITS**

- Specially formulated pressure sensitive adhesive.
- Excellent tensile strength, adhesion, and tack properties.
- Designed for the most demanding HVAC applications.
- Extra thick adhesive to provide excellent sealing bond to all types of surfaces.
- Tested in accordance with UL 723.
- **Contributes toward satisfying EA (Energy & Atmosphere) and IEQ (Indoor Environmental Quality) credits under LEED®.\*\***

**CONSTRUCTION**



**PRODUCT DESCRIPTION**

**Single-Coated Construction**

**Backing:**

- Polyethylene Coated Cloth

**Adhesive:**

- Rubber

**Colors:**

- Black, Silver

**TEST DATA**

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	13 mils	330.20 μ	ASTM D 1000
Adhesion to Steel	55 oz./in.	6.02 N/cm	PSTC-1
Adhesion to Backing	47 oz./in.	5.14 N/cm	PSTC-1
Tensile Strength	45 lb./in.	78.81 N/cm	ASTM D 1000
Maximum Performance Temperature	200 F		
Flame Spread	15		
Smoke Developed	10		
VOC Content	<1 g/L		

**Recommended storage conditions: 40-60% Humidity, 60°F-80°F**

\*\*Products are not reviewed or certified under the LEED® Rating System. LEED® credit requirements cover the performance of materials in aggregate, not the performance of individual products or brands. For more information on LEED®, visit [www.usgbc.org/leed](http://www.usgbc.org/leed).

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