



NASHUA[®] 354
Premium Grade Duct Tape

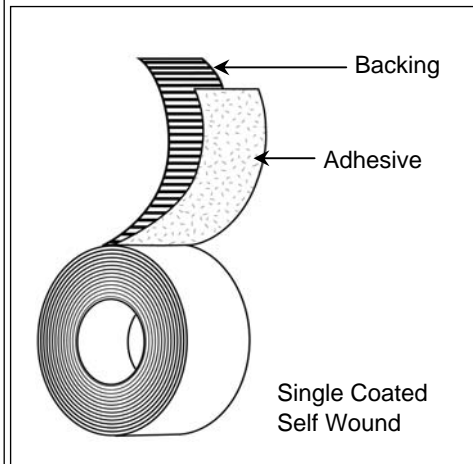
APPLICATIONS

- Heating, air conditioning, ventilating, and refrigeration applications.
- Asbestos removal applications.
- Sealing of seams and joints in metal air handling systems.
- Sand and media blasting applications.
- Manufacture of flexible duct equipped with metal collars.
- Bonding, protecting, holding, repairing, and patching.

FEATURES & BENEFITS

- High quality polyethylene-coated cloth.
- Clean release -- resists delamination.
- Conforms to a wide variety of surfaces.
- Outstanding performance over a wide temperature range.
- Tears straight, hangs straight, and resists curling.
- Tested in accordance with UL 723.
- **Contributes toward satisfying EA (Energy & Atmosphere) and IEQ (Indoor Environmental Quality) credits under LEED[®].****

CONSTRUCTION



PRODUCT DESCRIPTION

Single-Coated Construction

Backing:

- Polyethylene Coated Cloth

Adhesive:

- Rubber

Colors:

- Black, Olive Drab, Silver

TEST DATA

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	13 mils	330.20 μ	ASTM D 1000
Adhesion to Steel	50 oz./in.	5.47 N/cm	PSTC-1
Adhesion to Backing	42 oz./in.	4.60 N/cm	PSTC-1
Tensile Strength	29 lb./in.	50.79 N/cm	ASTM D 1000
Unwind Force	67 oz./in.	7.33 N/cm	ASTM D 1000
Maximum Performance Temperature	200 F		
Flame Spread	20		
Smoke Developed	15		
VOC Content	<1 g/L		

Recommended storage conditions: 40-60% Humidity, 60°F-80°F

**Products are not reviewed or certified under the LEED[®] Rating System. LEED[®] credit requirements cover the performance of materials in aggregate, not the performance of individual products or brands. For more information on LEED[®], visit www.usgbc.org/leed.

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