



POLYKEN® 219
Economy Duct Tape

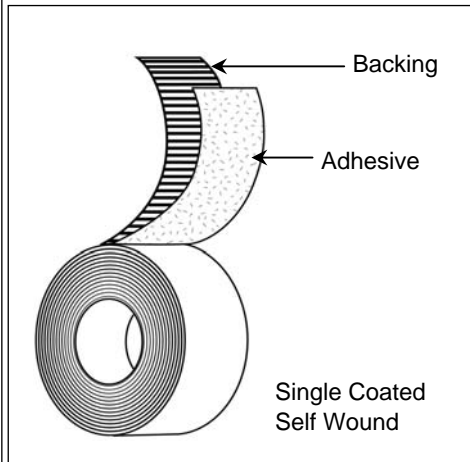
APPLICATIONS

- Used to seal duct work.
- General purpose packaging and repair.
- Temporary holding.

FEATURES & BENEFITS

- Tears easily.
- Adheres well to a wide variety of substrates.
- Tested in accordance with UL 723.
- **Contributes toward satisfying EA (Energy & Atmosphere) and IEQ (Indoor Environmental Quality) credits under LEED®.****

CONSTRUCTION



PRODUCT DESCRIPTION

Single-Coated Construction

Backing:

- Polyethylene Coated Cloth

Adhesive:

- Rubber

Colors:

- Silver

TEST DATA

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	9 mils	228.60 μ	ASTM D 1000
Adhesion to Steel	45 oz./in.	4.93 N/cm	PSTC-1
Adhesion to Backing	39 oz./in.	4.27 N/cm	PSTC-1
Tensile Strength	24 lb./in.	42.03 N/cm	ASTM D 1000
Tack (Rolling Ball)	1.25"		
Maximum Performance Temperature	200 F		
Flame Spread	15		
Smoke Developed	15		
VOC Content	<1 g/L		

Recommended storage conditions: 40-60% Humidity, 60°F-80°F

**Products are not reviewed or certified under the LEED® Rating System. LEED® credit requirements cover the performance of materials in aggregate, not the performance of individual products or brands. For more information on LEED®, visit www.usgbc.org/leed.

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